

Hot-Tap Equipment

Specification Sheet TBL-0322

SPECIFICATION FOR TBL-0322 TAPPING EQUIPMENT

Tapping Range	1" through 6"
Boring Bar Travel	32" (813 mm)
Standard Auto Feed	0.006" per rev. (0.15 mm per rev.)
Speed	35 to 45 rpm Variable
Maximum Operating Pressure	1480 PSI @ 100 F (102 bar @ 38°C)
Maximum Operating Temp	500 F @ 1195 PSI (260°C @ 82 bar)
Adaptor Connection	2" Class 600 RTJ
Unrigged weight	270 lb (130 kg)

TRANSPORTATION UNIT

Mounting Brackets to Secure Drilling Equipment in Transit
Tool Box with Ancillary Tools

Supplied complete with:

High Torque Air Drive Motor Assembly

Machine Transportation Unit

Measuring Rod

Vent & Purge Valve

Tool Kit Comprising:

Toolbox

Retainer Screw Wrench

Drive Tube Bearing Retainer Wrench

Inner Chevron Packing Tool

Outer Chevron Packing Tool

Inner Packing Retainer Wrench

Outer Packing Retainer Wrench

1. 1/16" Combination Spanner

Crank Handle

2" 600 RTJ Gasket

1 Set Machine to Adaptor Bolts (No 8 – 5/ 8" UNC x 2 1/2" Long)

Operations & Maintenance Manual

The **TBL-0322** Hot-Tap Equipments are furnished with a Air Gun Drive, but can also be supplied with an optional Hydraulic Power Pack.



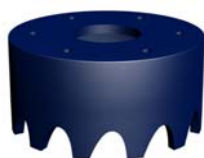


We stay in line

ACCESORIES FOR: TBL-0322



RAISED FACE (RF) ADAPTOR (FOR TBL-0322)				
Size		Class 150	Class 300	Class 600
inch	mm	Stock Number	Stock Number	Stock Number
1	25	CP-322-01-150	CP-322-01-300	CP-322-01-600
2	50	CP-322-02-150	CP-322-02-300	CP-322-02-600
3	80	CP-322-03-150	CP-322-03-300	CP-322-03-600
4	100	CP-322-04-150	CP-322-04-300	CP-322-04-600
6	150	CP-322-06-150	CP-322-06-300	CP-322-06-600



STANDARD CUTTER (for TBL-0322)		
Size		Stock Number
inch	mm	
4	87	FR-322-04-87
6	139	FR-322-06-139

LINESTOP CUTTER (Low Pressure) (for TBL-0322)

Size		Stock Number
inch	mm	
4	98	FR-322-04-98
6	149	FR-322-06-149



CUTTER HOLDER (for TBL-0322)		
Size		Stock Number
inch	mm	
3 - 4	80 - 100	PF-322-03.04
6	150	PF-322-06

LINESTOP CUTTER (for TBL-0322)

Size		Stock Number
inch	mm	
3	73	FR-322-03-73
4	100	FR-322-04-100
6	150	FR-322-06-150



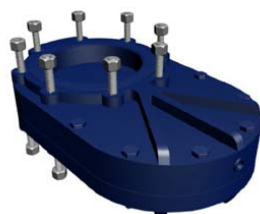
PILOT DRILL (for TBL-0322)		
Size		Stock Number
inch	mm	
3 - 4	80 - 100	BR-322-03.04
6	150	BR-322-06

DRILL (for TBL-0322)

Size		Stock Number
inch	mm	
1	25	BR-322-01
2	50	BR-322-02



AUTOBLOCK PLUG HOLDER (for TBL-0322)		
Size		Stock Number
inch	mm	
4 - 6	100 - 150	PT-322-04.06



SLIM VALVES (FOR TBL-0322)				
Size		Class 150	Class 300	Class 600
inch	mm	Stock Number	Stock Number	Stock Number
2	50	VS-02-150	VS-02-300	VS-02-600
3	80	VS-03-150	VS-03-300	VS-03-600
4	100	VS-04-150	VS-04-300	VS-04-600
6	150	VS-06-150	VS-06-300	VS-06-600

The figures indicated on the chart above may change

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